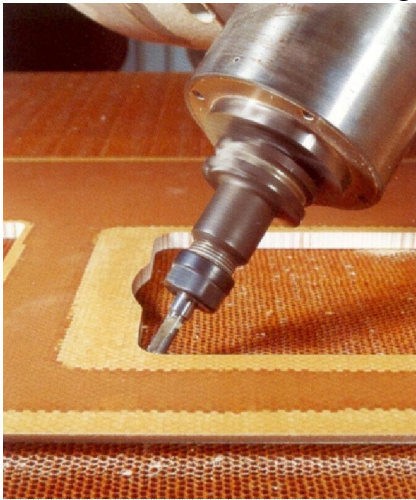


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**Milling of EC-Panels with honeycomb core**

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**Milling**

Sandwich panels can be milled with hard metal milling tools (VHM).

**In General:**

The best process quality will be reached by a high cutting speed and a low forward feed.

The selection of the processing tools depends on the skin material. In case of metal skins, the surface temperature during any processing must not exceed 100°C.

When milling you have to pay attention that there will be no peeling of the lower skin which would render the panel unusable. We recommend a supporting structure of wood.

**Disclaimer**

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